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RBW6705G02931-3G

Job Sheet 200715



Part No: RBW6705G02931-3G

Job Qty: 1 pcs *4 MLL*

Part Name: Tail Rotor Actuator Black Simulator Tool



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 9/17/19

Job Tracking No:

Due Date: 10/28/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBW6705G02931-3G Rev1 IPP Rev A 17.11.21 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Small Fab - 1	1 pcs	10/28/19		0.00	0.50	Small Fab - 1		<i>GP 19-10-24</i>
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
							Small Fab - 8		
120	QC 5	1 pcs	10/28/19		0.00	0.00	QC 5 - 10		<i>OCT 24 2019</i> <i>DAS 40</i> <i>9-89</i>
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
							QC 5 - 61		
							QC 5 - 81		
130	Packaging 3-1 - Stock - B4B	1 pcs	10/28/19		0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		

Plex 9/17/19 10:33 AM Dart.lajeunesse.marie

				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	DAS
				Packaging 3 - 7 - B4B	28
				Packaging 3 - 8 - B4B	9-89
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
140 QC 21 - SA	1 pcs	10/28/19	0.00 0.00	QC 21 - SA - 21	21
				QC 21 - SA - 70	2-89
				QC 21 - SA - 53	OCT 25 2019

Part Op 110 - Small Fab-9 (Small Fab) -Assemble as per DWG. Sheet 1
 Descriptions: 120 - QC5 (QC5- Inspect part completeness to step on W/O) Black ink stamp T/N on flag to fit as per DWG.
 130 - Packaging3 (Identify as per dwg & Stock Location:) Black ink stamp T/N on flag as per DWG.
 140 - QC21 (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
3896T31	Ferule 1/16 X 3/8" - Aluminum	26 82 Ea (2 ea)	110-Small Fab - 1	215202
CL-2-C	Lanyard Wire	26-32 .8300 ft (.83 ea)	110-Small Fab - 1	142012
NAS1756-12	Remove Before Flight	25 41 Ea (1 ea)	110-Small Fab - 1	200859
RBW6705G02931-3G-1	Block Simulation Tool	85 41 pcs (1 ea)	110-Small Fab - 1	215711

Job Allocations

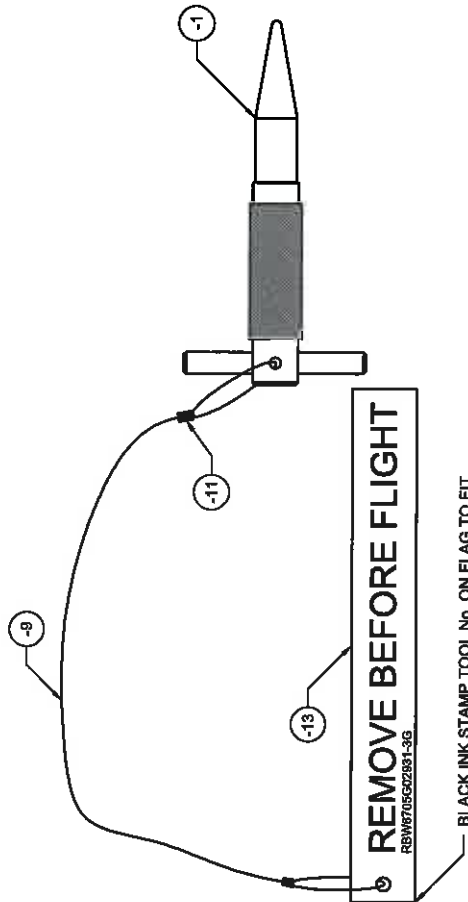
Operation	Component Part	Required	Inventory	Allocated
110-Small Fab - 1	3896T31	82	608	0
	CL-2-C	41	1,101	0
	NAS1756-12	41	302	0
	RBW6705G02931-3G-1	41	0	0

Part Specifications

Specifications could not be found.

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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL / APPROVED
A	DELETED -7 KEY RING.	8/29/12	RJC SE
1	-1 ADDED NOTE DRILL # .116 AFTER PRESS FIT. CORRECTED VIEWS. -3 CORRECTED VIEWS. -5 ADDED NOTE TO BUFF ONE END, CORRECTED VIEWS.	3/8/13	BIM GE



BLACK INK STAMP TOOL No. ON FLAG TO FIT.

NOTES

1. PART OF KIT RBW6705G00131-3G.
2. QUANTITY 1 PER KIT.

RED BARN MACHINE			
BLOCK SIMULATION TOOL, T/R ACTUATOR			
DWG NO.	RBW6705G02931-3G	REV	1
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: DECIMALS FRACTIONS ANGLES FINISH SPEC			
DRAWN BY: PERRITT			
APPROVED: <i>P. Perritt</i>			
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES 2. DIMENSIONAL LIMITS APPLY AFTER PLATING			
USED ON MODEL			
AGUSTA			
SCALE NTS			
DATE 1-28-10			
SHEET 1 of 4			

ASSEMBLY QTY	BIO	PART #	UNIT QTY	DESCRIPTION	MATERIAL	BIO INFORMATION OR SPECIFICATIONS	Pg.
1	-1	1	1	BLOCK SIMULATION TOOL			2
1	-3	1	1	PIN	BRASS	Ø8/16 x 3-3/4	3
1	-5	1	1	HANDLE	1018	Ø1/4 x 2	4
1	-9	1	1	LANYARD WIRE	COATED STEEL	Ø1/16 x 10 REID #CL2C	1
1	-11	2	2	FERRULE	ALUMINUM	Ø1/16 x 3/8 MCMASTER-CARR #3896T31	1
1	-13	1	1	REMOVE BEFORE FLIGHT FLAG	COATED CLOTH	NAS1756-12 AIRCRAFT HARDWARE	1

Entered: _____

Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____		DISPOSITION Rework ☐ ☐ Scrap ☐ ☐ Use-as-is ☐ ☐		DEPARTMENT/PROCESS Skid-tube ☐ ☐ ☐ ☐ Machining ☐ ☐ ☐ ☐ Large Fab ☐ ☐ ☐ ☐		Cross tube ☐ ☐ ☐ ☐ Small Fab ☐ ☐ ☐ ☐ Finishing ☐ ☐ ☐ ☐		Eng. (Non-AW) ☐ ☐ ☐ ☐ Prod. Eng. Coord. ☐ ☐ ☐ ☐ Rec/Store/Packaging ☐ ☐ ☐ ☐		Engineering ☐ ☐ ☐ ☐ Water Jet ☐ ☐ ☐ ☐ Supplier ☐ ☐ ☐ ☐ Quality ☐ ☐ ☐ ☐																													
Date : _____		Sequence # : _____		QTY Affected : _____		MRB (QSI042)																																	
Description Work Order Deviation				Disposition																																			
Root Cause Operator ☐ ☐ ☐ ☐ Manufacturing Process ☐ ☐ ☐ ☐ Equip/Tooling ☐ ☐ ☐ ☐ Handling/Preservation ☐ ☐ ☐ ☐ Material ☐ ☐ ☐ ☐ Product Improvement ☐ ☐ ☐ ☐ Process Improvement ☐ ☐ ☐ ☐ Human Factors ☐ ☐ ☐ ☐				FAULT CATEGORY <table border="1"> <tr> <td>Pressure/Forced</td> <td>Contamination</td> <td>Power Loss/Surge</td> <td>Positioned Wrong</td> </tr> <tr> <td>Bending</td> <td>Misaligned/off center</td> <td>Folio/Program</td> <td>Outside Tolerance</td> </tr> <tr> <td>Crushing</td> <td>BOM/Route</td> <td>Grain Direction</td> <td>Drawing</td> </tr> <tr> <td>Cracks</td> <td>Broken/Damage/Defect</td> <td>Weld</td> <td>Finish</td> </tr> <tr> <td>Crimp/Kink/Ripple/Wave/Twist</td> <td>Incomplete/Undeclared Instructions</td> <td>Wrong Stock Pulled</td> <td>Part Lost/Missing</td> </tr> <tr> <td>Marks/Chatter</td> <td>Drill Holes</td> <td>Out of Sequence</td> <td>Misread</td> </tr> <tr> <td>Mislabeled</td> <td>Fit/Function</td> <td>Off-set/Set-up</td> <td></td> </tr> </table>								Pressure/Forced	Contamination	Power Loss/Surge	Positioned Wrong	Bending	Misaligned/off center	Folio/Program	Outside Tolerance	Crushing	BOM/Route	Grain Direction	Drawing	Cracks	Broken/Damage/Defect	Weld	Finish	Crimp/Kink/Ripple/Wave/Twist	Incomplete/Undeclared Instructions	Wrong Stock Pulled	Part Lost/Missing	Marks/Chatter	Drill Holes	Out of Sequence	Misread	Mislabeled	Fit/Function	Off-set/Set-up	
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Other/Details:																																							
Completed By				Lead hand / Supervisor				QC / QA Coordinator																															